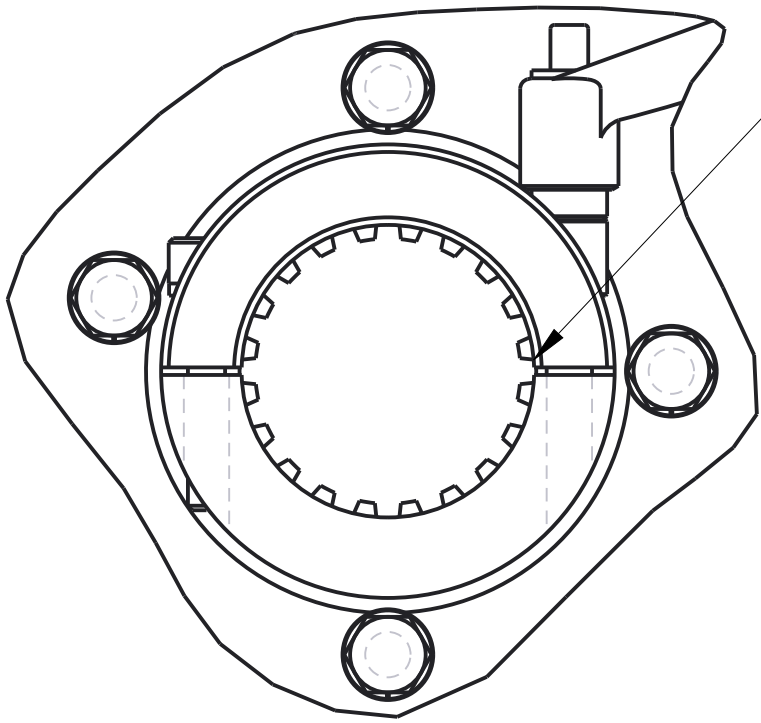
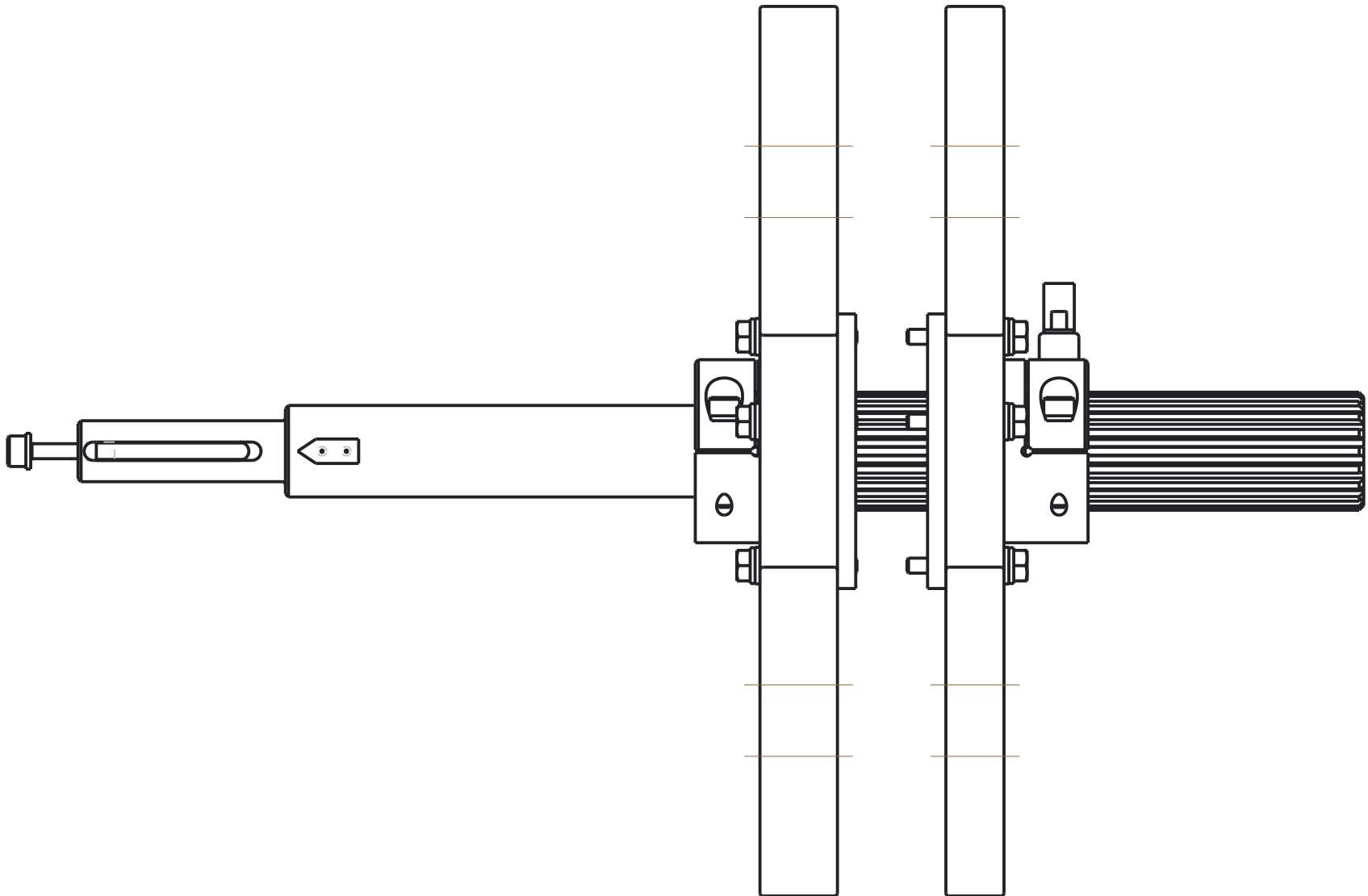




SPLINE BUSHING TEETH (ITEM 1) MUST BE ALIGN BETWEEN SPLIT IN SPLINE BUSHING HOUSING (ITEM 6) AS SHOWN (CUTOUT IN ITEM 3 AND 4 MUST BE INLINE WITH EACH OTHER) DO THE SAME PROCESS FOR SPLINE BUSHING (ITEM 1) AND SPLINE BUSHING HOUSING (ITEM 5). USE LOCTITE 680



DETAIL A
SCALE 1/1



SEE DETAIL A

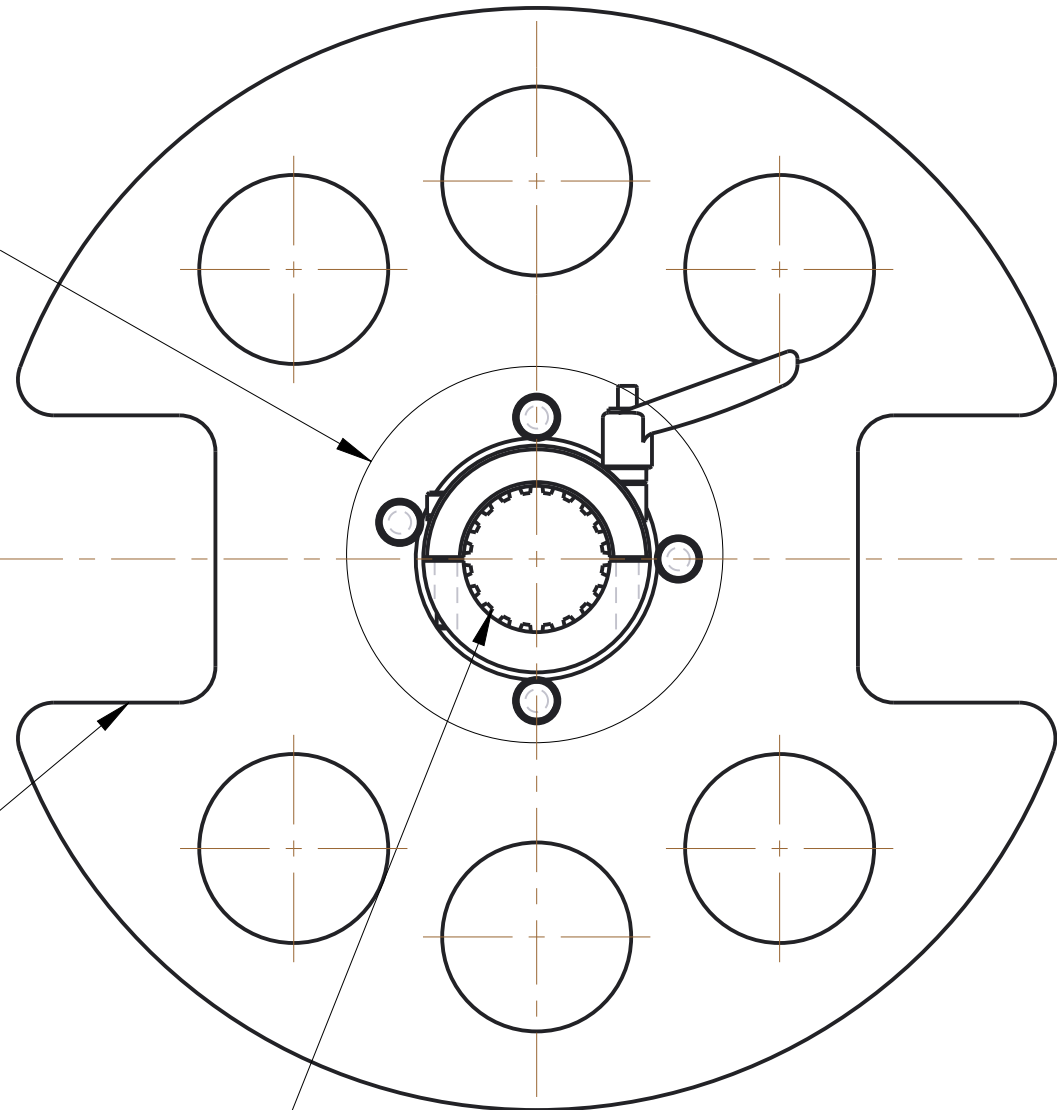


ALIGN ITEM 3 AND 4 CUTOUT

ITEM 9 (SPLINE SHAFT) REMOVED FOR CLARITY



ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	BUSHING, SPLINED, W2 & W3	U5005927M
2	1	POINTER, 20mm STEEL	U5008402P
3	1	WHEEL, FOLDING UPPER	U5009105M
4	1	WHEEL, FOLDING LOWER	U5009106M
5	1	HOUSING, SPLINE BUSHING, RH	U5009109M
6	1	HOUSING, SPLINE BUSHING, LH	U5009109S
7	1	COLLAR, 6x10x10 LG	U5009116P
8	1	CLAMP LEVER, M6x1 x32LG	U5009117P
9	1	SHAFT, FOLDING WHEEL, SPLINED	U5015272M
10	8	EXP" M6 METRIC FLAT WASHER (STN STL)	U6002507P_EXP
11	9	EXP" M6 STD SPRING LOCK WASHER (STN STL)	U6002563P_EXP
12	3	EXP" M6 HIGH COLLAR LOCK WASHER (STN STL)	U6002596P_EXP
13	8	"EXP" HEX BOLT, M6X1 x 35 LG (STN STL)	U6002744P_EXP
14	3	"EXP" SOCKET HEAD CAP SCREW, M6X1 x 30.0 LG (STN STL)	U6003063P_EXP
15	1	KEY, 6mm x 50LG	U5009796P
17	1	"EXP" SOCKET HEAD CAP SCREW, M6X1 x 25.0 LG (STN STL)	U6003062P_EXP



NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.				1250M MACHINE		5031 SERIAL NUMBER		LOAD FOLD SUB ASSEMBLY		RH MACHINE REMARKS	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING				GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)		MATERIAL: SEE BOM FINISH:	
DRW BY: M. FLAGG				CHK'D :		DATE: 17-Nov-06		ENGR. BY : RTP		DATE :	
TITLE: ASSY, FLAP FOLDING WHEEL SHAFT, RH				1/2 SCALE		C DRW. SIZE		DRW. N°		MeadWestvaco U5009192M	
REV. DESCRIPTION				BY DATE		CHK'D DATE		D REV		1/2 SHEETS	
-	--										
D	1) CHG'D 9 WAS U5009123 2) DEL ITEM 16 WAS U5014968M 3) CHG'D 17 WAS U6003066P REVISED PER ECN002205	KJW	3/11/09								
C	1) ADDED ITEMS 16 AND 17 2) CHG QTY OF ITEM 11 WAS 8 / REVISED PER ECN002160	RT									
B	ADDED SHEET 2, AND ADDED VIEW ALONG WITH NOTE NO ECN REQ'D	RT									
A	ADDED ITEM 15 (U5009796P) PER ECN 001626	PEB	2/20/07								

